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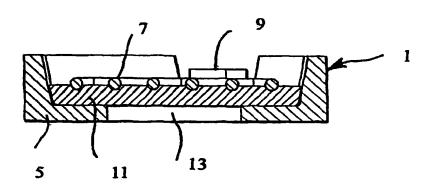
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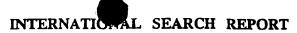
(54) Title: METHOD OF MANUFACTURING A THERMAL INSULATION BODY



(57) Abstract: A pressed thermal insulation body is made by a method comprising the steps of: (1) providing a dry composition consisting of: (a) 10 to 100 percent by weight of volatilised silica containing a dispersion of 0.5 to 6 percent by weight of carbon; (b) 0 to 40 percent by weight of infra-red opacifier; (c) 0 to 50 percent by weight of particulate inorganic filler material; and (d) 0 to 25 percent by weight of reinforcing filaments; (2) pressing the dry composition from step (1) to form a body of a desired shape and

density; and (3) heat treating the pressed body at a temperature in the range from 400 degrees Celsius to 1000 degrees Celsius to effect hardening.

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PCT/GB 00/02909 A. CLASSIFICATION OF SUBJECT MATTER IPC 7 C04B30/02 C04B18/14 H05B3/74 F16L59/02 According to International Patent Classification (IPC) or to both national classification and IPC B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) IPC 7 C04B H05B F16L F24C Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practical, search terms used) WPI Data, EPO-Internal C. DOCUMENTS CONSIDERED TO BE RELEVANT Category ' Relevant to claim No. Citation of document, with indication, where appropriate, of the relevant passages DE 42 12 229 A (WILLICH DAEMMSTOFFE & 1,9-15, Α 18,19 ISOLIERS) 14 October 1993 (1993-10-14) claims; examples US 4 118 450 A (NAKAMURA RYUJI ET AL) 1 Α 3 October 1978 (1978-10-03) claims GB 1 580 909 A (MICROPORE INTERNATIONAL 1,9-17,LTD) 10 December 1980 (1980-12-10) 26,31,32 page 1, line 82 -page 2, line 9 Α WO 98 17596 A (EYHORN THOMAS ;KLAUS JOHANN 1.26 (DE); KRATEL GUENTER (DE); WACKER CHEM) 30 April 1998 (1998-04-30) cited in the application claims -/--Further documents are listed in the continuation of box C. Patent family members are listed in annex. Х Special categories of cited documents : "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the "A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier document but published on or after the international "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such docu-"O" document referring to an oral disclosure, use, exhibition or ments, such combination being obvious to a person skilled document published prior to the international filing date but later than the priority date claimed "&" document member of the same patent family Date of the actual completion of the international search Date of mailing of the international search report 24 October 2000 31/10/2000

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